

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SDS Ref.: Periodic review of SDS 11/29/2021

Date of issue: 10/3/2014 Revision date: 11/29/2018 Supersedes: 7/7/2017 Version: 2.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Product name : Weld Blue Remover

: WP 0327 Product code Type of product : Acids · Blend Product group

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec : Industrial

For professional use only

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Wessex Chemical Factors Ltd

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BH21 6FA - United Kingdom

T +44 (0) 1202 823 699 - F +44 (0) 1202 813 863

www.wessexchemicalfactors.co.uk

E-mail address of competent person responsible for the SDS: info@wessexchemicalfactors.co.uk

1.4. Emergency telephone number

: +44 (0) 1202 823 699 (Office hours only 9am - 5pm Monday - Thursday, 9am - 4pm Friday.) **Emergency number**

+44 (0) 7973629367 (Out of hours emergency number)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1 H314

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

Causes severe skin burns and eye damage.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

Signal word (CLP)

Hazard statements (CLP) : H314 - Causes severe skin burns and eye damage.

Precautionary statements (CLP) : P260 - Do not breathe mist, spray, vapours. P264 - Wash hands thoroughly after handling

P280 - Wear eye protection, protective gloves, protective clothing.

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water or shower.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a doctor.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards

No additional information available

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
phosphoric acid %, orthophosphoric acid % (Note B)	(CAS-No.) 7664-38-2 (EC-No.) 231-633-2 (EC Index-No.) 015-011-00-6 (REACH-no) 01-2119485924-24- XXXX	20 - 30	Met. Corr. 1, H290 Skin Corr. 1B, H314
citric acid	(CAS-No.) 5949-29-1 (EC-No.) 201-069-1 (REACH-no) 01-2119457026-42- XXXX	10 - 20	Eye Irrit. 2, H319
Specific concentration limits:			
Name	Product identifier	Specific con	centration limits
phosphoric acid %, orthophosphoric acid %	(CAS-No.) 7664-38-2 (EC-No.) 231-633-2 (EC Index-No.) 015-011-00-6 (REACH-no) 01-2119485924-24- XXXX	(10 = <c 25)<="" <="" td=""><td>Eye Irrit. 2, H319 Skin Irrit. 2, H315 Corr. 1B, H314</td></c>	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Corr. 1B, H314

Note B: Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid ... %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.

Full text of H-statements: see section 16

SECTION 4: First aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible). Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Assure fresh air breathing.

Allow the victim to rest.

First-aid measures after skin contact : Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin

irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Call a physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a

physician immediately.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Sand. Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard : On contact with ordinary metals (steel, galvanized, aluminium) corrosion may occur and

generate highly flammable hydrogen gas.

Hazardous decomposition products in case of fire : Carbon monoxide. Carbon dioxide. Phosphorus oxides.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

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Protection during firefighting

: Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures

: Ventilate spillage area. Evacuate unnecessary personnel. Avoid contact with skin and

eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. Equip cleanup crew

with proper protection. For further information refer to section 8: "Exposure

controls/personal protection".

Emergency procedures

: Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment

: Stop leak without risks if possible.

Methods for cleaning up

: Take up liquid spill into absorbent material. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

Neutralise with dry sodium carbonate.

Other information

: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Ensure good ventilation of the work station. Provide good ventilation in process area to prevent formation of vapour. Avoid contact with skin and eyes. Do not breathe

dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.

Hygiene measures

: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Keep only in the original container in a cool, well ventilated place away from : Direct

sunlight. Keep container closed when not in use. Store locked up.

Incompatible products

: Strong bases. oxidizing materials.

Incompatible materials : Sources of ignition. Direct sunlight

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

phosphoric acid %, orthophosphoric acid % (7664-38-2)		
EU	Local name	Orthophosphoric acid
EU	IOELV TWA (mg/m³)	1 mg/m³
EU	IOELV STEL (mg/m³)	2 mg/m³
EU	Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom	Local name	Orthophosphoric acid
United Kingdom	WEL TWA (mg/m³)	1 mg/m³
United Kingdom	WEL STEL (mg/m³)	2 mg/m³
United Kingdom	Regulatory reference	EH40/2005 (Third edition, 2018). HSE

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protective equipment:

Avoid all unnecessary exposure. Protective goggles. Gloves. Protective clothing.

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Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

If this material is handled at elevated temperature or under mist forming conditions, approved respiratory protection equipment should be used

Personal protective equipment symbol(s):







Environmental exposure controls:

Avoid release to the environment.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Red liquid.
Colour : red.

Odour : characteristic.
Odour threshold : No data available

pH : < 2

Relative evaporation rate (butylacetate=1) : No data available Melting point : Not applicable Freezing point : No data available

Boiling point : ~ 100 °C

Flash point No data available Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : Non flammable. Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative density : No data available Density : 1.198 g/cm3 Solubility : soluble in water. Log Pow · No data available Viscosity, kinematic : No data available Viscosity, dynamic No data available Explosive properties : No data available : No data available Oxidising properties **Explosive limits** : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Contact with alkaline products gives exothermic reaction.

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10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong bases. oxidizing materials. May be corrosive to metals.

10.6. Hazardous decomposition products

Thermal decomposition generates: fume. Carbon oxides (CO, CO2).

SECTION 11: Toxicological information

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

citric acid (5949-29-1)	
LD50 oral rat	11700 mg/kg
LD50 oral	5400 mg/kg (mouse)
LD50 dermal rat	> 2000 mg/kg bodyweight

phosphoric acid %, orthophosphoric acid % (7664-38-2)	
LD50 oral rat	2600 mg/kg bodyweight
Skin corrosion/irritation :	Causes severe skin burns and eye damage.

pH: < 2
Serious eye damage/irritation : Serious eye damage, category 1, implicit

pH: < 2

Respiratory or skin sensitisation : Not classified

Additional information : Based on available data, the classification criteria are not met

Germ cell mutagenicity : Not classified

Additional information : Based on available data, the classification criteria are not met

Carcinogenicity : Not classified

Additional information : Based on available data, the classification criteria are not met

Reproductive toxicity : Not classified

Additional information : Based on available data, the classification criteria are not met

STOT-single exposure : Not classified

Additional information : Based on available data, the classification criteria are not met

STOT-repeated exposure : Not classified

Additional information : Based on available data, the classification criteria are not met

Aspiration hazard : Not classified

Additional information : Based on available data, the classification criteria are not met

Potential adverse human health effects and : Based on available data, the classification criteria are not met

symptoms

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Acute aquatic toxicity : Not classified Chronic aquatic toxicity : Not classified

citric acid (5949-29-1)	
LC50 fish 1	> 100 mg/l Fathead minnow, (P. promelas)
EC50 other aquatic organisms 1	> 50 mg/l (Zebra mussel D. polymorpha)
NOEC chronic algae	425 mg/l (Algae S. quadricauda)

phosphoric acid %, orthophosphoric acid % (7664-38-2)	
LC50 fish 1	3 - 3.25 mg/l Bluegill, (Lepomis macrochirus)
EC50 Daphnia 1	> 100 mg/l
ErC50 (algae)	> 100 mg/l

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TLM fish 1	138 ppm Western mosquitofish (Gambusia affinis)
12.2. Persistence and degradability	
Weld Blue Remover	
Persistence and degradability	Not established.

citric acid (5949-29-1)	
Persistence and degradability	Readily biodegradable.

phosphoric acid %, orthophosphoric acid % (7664-38-2)	
Persistence and degradability Not established.	
12.3. Bioaccumulative potential	
Weld Blue Remover	
Bioaccumulative potential	Not established.

citric acid (5949-29-1)	
Log Kow	-1.80.2
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4).

phosphoric acid %, orthophosphoric acid % (7664-38-2)		
Bioaccumulative potential	No bioaccumulation.	
12.4. Mobility in soil		
Weld Blue Remover		
Ecology - soil	Soluble material/quickly disperses in water.	

phosphoric acid %, orthophosphoric acid % (7664-38-2)		
Ecology - soil	Product adsorbs onto the soil.	
12.5. Results of PBT and vPvB assessment		
Component		
citric acid (5949-29-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
phosphoric acid %, orthophosphoric acid % (7664-38-2)	PBT: not relevant – no registration required vPvB: not relevant – no registration required	
12.6. Other adverse effects		
Other adverse effects :	Before neutralisation the acidity of the product may represent a danger to aquatic	

organisms.

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

4.4.4. LINI muunala a

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information In accordance with ADR / RID / IMDG / IATA / ADN

14.1. ON number	
UN-No. (ADR)	: 1805
UN-No. (IMDG)	: 1805
UN-No. (IATA)	: 1805
UN-No. (ADN)	: 1805
UN-No. (RID)	: 1805

14.2. UN proper shipping name

Proper Shipping Name (ADR) : PHOSPHORIC ACID, SOLUTION

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: PHOSPHORIC ACID SOLUTION Proper Shipping Name (IMDG)

Proper Shipping Name (IATA) : Phosphoric acid, solution

Proper Shipping Name (ADN) : PHOSPHORIC ACID, SOLUTION Proper Shipping Name (RID) : PHOSPHORIC ACID, SOLUTION

: UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III, (E) Transport document description (ADR) Transport document description (IMDG) : UN 1805 PHOSPHORIC ACID SOLUTION, 8, III Transport document description (IATA) : UN 1805 Phosphoric acid, solution, 8, III

Transport document description (ADN) : UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III Transport document description (RID) : UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : 8 Danger labels (ADR) : 8



IMDG

Transport hazard class(es) (IMDG) : 8 Danger labels (IMDG) : 8



IATA

Transport hazard class(es) (IATA) : 8 Hazard labels (IATA) : 8



ADN

Transport hazard class(es) (ADN) : 8 Danger labels (ADN) : 8



RID

Transport hazard class(es) (RID) : 8 Danger labels (RID) : 8



14.4. Packing group

: III Packing group (ADR) Packing group (IMDG) : III Packing group (IATA) : 111 : IIIPacking group (ADN)

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Packing group (RID) : III

14.5. Environmental hazards

Dangerous for the environment : No Marine pollutant : No

Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

Classification code (ADR) : C1
Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E1

Packing instructions (ADR) : P001, IBC03, LP01, R001

Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions : T4

(ADR)

Portable tank and bulk container special provisions

(ADR)

: TP1

Tank code (ADR) : L4BN

Vehicle for tank carriage : AT

Transport category (ADR) : 3

Special provisions for carriage - Packages (ADR) : V12

Hazard identification number (Kemler No.) : 80

Orange plates :

80 1805

Tunnel restriction code (ADR) : E EAC code : 2R

Transport by sea

Special provisions (IMDG) : 223

Packing instructions (IMDG) : P001, LP01

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1

EmS-No. (Fire) : F-A

EmS-No. (Spillage) : S-B

Properties and observations (IMDG) : Miscible in water. Mildly corrosive to most metals.

: A

Air transport

Stowage category (IMDG)

PCA Excepted quantities (IATA) : E1 PCA Limited quantities (IATA) : Y841 PCA limited quantity max net quantity (IATA) : 1L PCA packing instructions (IATA) : 852 PCA max net quantity (IATA) : 5L CAO packing instructions (IATA) : 856 CAO max net quantity (IATA) : 60L Special provisions (IATA) : A3, A803 ERG code (IATA) : 8L

Inland waterway transport

Classification code (ADN) : C1
Limited quantities (ADN) : 5 L

Excepted quantities (ADN) : E1

Carriage permitted (ADN) : T

Equipment required (ADN) : PP, EP

Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : C1 Excepted quantities (RID) : E1

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: P001, IBC03, LP01, R001 Packing instructions (RID)

Mixed packing provisions (RID) : MP19 Portable tank and bulk container instructions (RID) : T4 Portable tank and bulk container special provisions : TP1

(RID)

Tank codes for RID tanks (RID) : L4BN Transport category (RID) : 3 Special provisions for carriage – Packages (RID) : W12 Colis express (express parcels) (RID) : CE8 Hazard identification number (RID) : 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

: None.

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information		
Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
EC50	Median effective concentration	
IATA	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
NOEC	No-Observed Effect Concentration	
PBT	Persistent Bioaccumulative Toxic	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
TLM	Median Tolerance Limit	
vPvB	Very Persistent and Very Bioaccumulative	
Data sources	: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.	

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.

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Other information

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H319	Causes serious eye irritation.
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SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

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