

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Product name	: Weld Blue Remover
Product code	: WP 0327
Type of product	: Acids
Product group	: Blend

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec	: Industrial For professional use only
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1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Wessex Chemical Factors Ltd
17 Crane Way, Woolsbridge Industrial Park,
Three Legged Cross, Wimborne, Dorset – BH21 6FA
United Kingdom

T +44 (0) 1202 823 699 - F +44 (0) 1202 813 863

www.wessexchemicalfactors.co.uk

E-mail address of competent person responsible for the SDS : info@wessexchemicalfactors.co.uk

1.4. Emergency telephone number

Emergency number	: +44 (0) 1202 823 699 (Office hours only 9am - 5pm Monday - Thursday, 9am - 4pm Friday.) +44 (0) 7973629367 (Out of hours emergency number)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

Causes severe skin burns and eye damage.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

Signal word (CLP)	: Danger
Contains	: phosphoric acid 81%, orthophosphoric acid 81%
Hazard statements (CLP)	: H314 - Causes severe skin burns and eye damage.
Precautionary statements (CLP)	: P260 - Do not breathe mist, spray, vapours. P264 - Wash hands thoroughly after handling. P280 - Wear eye protection, face protection, protective clothing, protective gloves.

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P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P405 - Store locked up.
P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
phosphoric acid 81%, orthophosphoric acid 81% substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit (Note B)	CAS-No.: 7664-38-2 EC-No.: 231-633-2 EC Index-No.: 015-011-00-6 REACH-no: 01-2119485924-24-XXXX	20 – 25	Met. Corr. 1, H290 Skin Corr. 1B, H314
citric acid	CAS-No.: 77-92-9 EC-No.: 201-069-1 EC Index-No.: 607-750-00-3 REACH-no: 01-2119457026-42-XXXX	10 – 15	Eye Irrit. 2, H319 STOT SE 3, H335

Specific concentration limits:

Name	Product identifier	Specific concentration limits
phosphoric acid 81%, orthophosphoric acid 81%	CAS-No.: 7664-38-2 EC-No.: 231-633-2 EC Index-No.: 015-011-00-6 REACH-no: 01-2119485924-24-XXXX	(10 ≤C < 25) Eye Irrit. 2, H319 (10 ≤C < 25) Skin Irrit. 2, H315 (25 ≤C < 100) Skin Corr. 1B, H314

Note B : Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid ... %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.
Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). Call a physician immediately.

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First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Sand. Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: On contact with ordinary metals (steel, galvanized, aluminium) corrosion may occur and generate highly flammable hydrogen gas.
Hazardous decomposition products in case of fire	: Carbon monoxide. Carbon dioxide. Phosphorus oxides.

5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Evacuate unnecessary personnel. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Stop leak without risks if possible.
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- Methods for cleaning up : Take up liquid spill into absorbent material. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials. Neutralise with dry sodium carbonate.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Provide good ventilation in process area to prevent formation of vapour. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Direct sunlight. Keep container closed when not in use. Store locked up.
- Incompatible products : Strong bases. oxidizing materials.
- Incompatible materials : Sources of ignition. Direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Orthophosphoric acid
IOEL TWA	1 mg/m ³
IOEL STEL	2 mg/m ³
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom - Occupational Exposure Limits	
Local name	Orthophosphoric acid
WEL TWA (OEL TWA) [1]	1 mg/m ³
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

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8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Protective goggles. Gloves. Protective clothing.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Wear protective gloves.

8.2.2.3. Respiratory protection

Respiratory protection:

If this material is handled at elevated temperature or under mist forming conditions, approved respiratory protection equipment should be used

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Red liquid.
Colour	: red.
Odour	: characteristic.
Odour threshold	: No data available
pH	: < 2
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: ~ 100 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available

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Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.198 g/cm ³
Solubility	: soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Contact with alkaline products gives exothermic reaction.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong bases. oxidizing materials. May be corrosive to metals.

10.6. Hazardous decomposition products

Thermal decomposition generates : fume. Carbon oxides (CO, CO₂).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

citric acid (77-92-9)

LD50 oral	5400 mg/kg (mouse)
LD50 dermal rat	> 2000 mg/kg bodyweight

phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)

LD50 oral rat	2600 mg/kg bodyweight
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Skin corrosion/irritation	: Causes severe skin burns. pH: < 2
Serious eye damage/irritation	: Causes serious eye damage. pH: < 2
Respiratory or skin sensitisation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met

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Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met

citric acid (77-92-9)

STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Before neutralisation, the product may represent a danger to aquatic organisms.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

citric acid (77-92-9)

LC50 - Fish [1]	> 100 mg/l Fathead minnow, (<i>P. promelas</i>)
EC50 - Other aquatic organisms [1]	> 50 mg/l (Zebra mussel <i>D. polymorpha</i>)
NOEC chronic algae	425 mg/l (Algae <i>S. quadricauda</i>)

phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)

LC50 - Fish [1]	3 – 3.25 mg/l Bluegill, (<i>Lepomis macrochirus</i>)
EC50 - Crustacea [1]	> 100 mg/l
ErC50 algae	> 100 mg/l
TLM - Fish [1]	138 ppm Western mosquitofish (<i>Gambusia affinis</i>)

12.2. Persistence and degradability

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Persistence and degradability	Not established.
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citric acid (77-92-9)

Persistence and degradability	Readily biodegradable.
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phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)

Persistence and degradability	Readily biodegradable.
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12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.
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citric acid (77-92-9)

Partition coefficient n-octanol/water (Log Kow)	-1.8 – -0.2
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citric acid (77-92-9)	
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4).
phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Weld Blue Remover	
Ecology - soil	Soluble material/quickly disperses in water.
phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)	
Ecology - soil	Product adsorbs onto the soil.

12.5. Results of PBT and vPvB assessment

Component	
phosphoric acid 81%, orthophosphoric acid 81% (7664-38-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
citric acid (77-92-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

Other adverse effects	: Before neutralisation the acidity of the product may represent a danger to aquatic organisms.
Additional information	: Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 1805	UN 1805	UN 1805	UN 1805	UN 1805
14.2. UN proper shipping name				
PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID SOLUTION	Phosphoric acid, solution	PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID, SOLUTION
Transport document description				
UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III, (E)	UN 1805 PHOSPHORIC ACID SOLUTION, 8, III	UN 1805 Phosphoric acid, solution, 8, III	UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III	UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III
14.3. Transport hazard class(es)				
8	8	8	8	8

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ADR	IMDG	IATA	ADN	RID
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: C1
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Hazard identification number (Kemler No.)	: 80
Orange plates	: 
Tunnel restriction code (ADR)	: E
EAC code	: 2R

Transport by sea

Special provisions (IMDG)	: 223
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Properties and observations (IMDG)	: Miscible in water. Mildly corrosive to most metals.

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

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Inland waterway transport

Classification code (ADN)	: C1
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C1
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
EC50	Median effective concentration
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods

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Abbreviations and acronyms:	
LC50	Median lethal concentration
LD50	Median lethal dose
NOEC	No-Observed Effect Concentration
PBT	Persistent Bioaccumulative Toxic
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.